



Royal Industrial Suppliers

Quality Fasteners Specialist

No. 4, M.G.S. Complex, Benki Nawab Street, S.P. Road Cross, Bangalore 560002

An ISO 9001:2015 Certified Co



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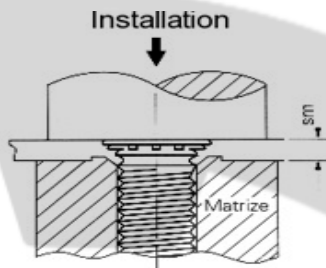
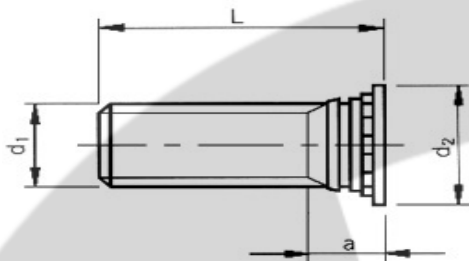
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SELF CLINCHING STUD FHS

For Sheet Hardness upto HRB 70

CATALOGUE NUMBER: **R4S18**

AISS 304 A2



Parameter↓	Size→	M2x0.4	M2.5x0.45	M3x0.5	M3.5x0.6	M4x0.7	M5x0.8	M6x1.0	M8x1.25
a	Max	1.95	1.95	2.10	2.25	2.40	2.70	3.00	3.70
d2	±0.4	3.50	4.10	4.60	4.60	5.90	6.50	8.20	9.60
Hole size in Sheet	+0.8	1.00	2.50	3.00	3.50	4.00	5.00	6.00	8.00
Min Sheet Thickness		1.00	1.00	1.00	1.00	1.00	1.00	1.60	2.40
Hole centre to Edge		1.00	5.40	5.60	6.40	7.20	7.20	7.90	9.60

Send your Orders / Enquiries along with the following Item Codes

All Dimensions are in MM

Parameter↓	Size→	M2x0.4	M2.5x0.45	M3x0.5	M3.5x0.6	M4x0.7	M5x0.8	M6x1.0	M8x1.25
4		R4S1820004	R4S1820504	R4S1830004	R4S1830504	R4S1840004	R4S1850004		
5		R4S1820005	R4S1820505	R4S1830005	R4S1830505	R4S1840005	R4S1850005		
6		R4S1820006	R4S1820506	R4S1830006	R4S1830506	R4S1840006	R4S1850006		
8		R4S1820008	R4S1820508	R4S1830008	R4S1830508	R4S1840008	R4S1850008	R4S1860008	
10		R4S1820010	R4S1820510	R4S1830010	R4S1830510	R4S1840010	R4S1850010	R4S1860010	
12		R4S1820012	R4S1820512	R4S1830012	R4S1830512	R4S1840012	R4S1850012	R4S1860012	R4S1880012
15		R4S1820015	R4S1820515	R4S1830015	R4S1830515	R4S1840015	R4S1850015	R4S1860015	R4S1880015
20		R4S1820020	R4S1820520	R4S1830020	R4S1830520	R4S1840020	R4S1850020	R4S1860020	R4S1880020
25		R4S1820025	R4S1820525	R4S1830025	R4S1830525	R4S1840025	R4S1850025	R4S1860025	R4S1880025
30			R4S1820530	R4S1830030	R4S1830530	R4S1840030	R4S1850030	R4S1860030	R4S1880030
35				R4S1830035	R4S1830535	R4S1840035	R4S1850035	R4S1860035	R4S1880035
40				R4S1830040	R4S1830540	R4S1840040	R4S1850040	R4S1860040	R4S1880040
45							R4S1850045	R4S1860045	R4S1880045
50							R4S1850050	R4S1860050	R4S1880050

Sizes in BLUE are non-preferred. Availability is limited and MOQ is higher.

Data is strictly informative

Note: All Austenitic Stainless Steel Fasteners may exhibit some Magnetic Properties due to the Manufacturing Process.

Refer: ISO 3506-2 Annex F